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**OBJECTIVES** 

**HYPOTHESES** 

**RESEARCH METHODOLOGY** 

**RESULTS & DISCUSSION** 

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## PROBLEMS AND PROSPECTS OF FRUIT PROCESSING INDUSTRY: A STUDY WITH REFERENCE TO CHITTOOR DISTRICT OF ANDHRA PRADESH

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#### ABSTRACT

The food processing sector is of the great importance to India's development, for it establishes a vital linkage and synergy between the two pillars of the economy-Industry and Agriculture. The enormous growth potential of this sector can be understood from the fact that food production in the country is expected to double in the next 10 years, and the consumption of value-added food products will also correspondingly grow. The growth of this industry will bring immense benefits to the economy, raising agricultural yields, enhancing productivity, creating employment and raising life-standards of a large number of people across the country, especially those in rural areas. This paper attempts to study about problems encountered by the Fruit Processing Units and to assess their future prospects in Chittoor District of Andhra Pradesh.

#### **KEYWORDS**

Fruit Processing, mango pulp industry, value addition and mango pulp productivity.

#### INTRODUCTION

he food processing sector is of the great importance to India's development, for it establishes a vital linkage and synergy between the two pillars of the economy-Industry and Agriculture. The enormous growth potential of this sector can be understood from the fact that food production in the country is expected to double in the next 10 years, and the consumption of value-added food products will also correspondingly grow. The growth of this industry will bring immense benefits to the economy, raising agricultural yields, enhancing productivity, creating employment and raising life-standards of a large number of people across the country, especially those in rural areas.

#### **REVIEW OF LITERATURE**

The fruit processing industry, being at the lowest segment of the food processing industries, has not received adequate attention, particularly in Chittoor district of Andhra Pradesh. The Studies relating to food processing can broadly be classified in to two groups i.e., Technical and Non-technical. The present study is basically non-technical, in the sense; it concentrates on the financial performance, problems and prospects of the fruit processing industry. A brief review of past researches relevant to the present study is presented below:

Sunandini (2003), The study focuses on the constraints of the fruit processing industry in Andhra Pradesh. Andhra Pradesh ranks second in the area and production of horticultural crops in India. Among these crops, fruits occupy 43 per cent of the area and contribute 53 per cent of production. About 30 per cent of the horticulture produced is wasted every year due to post-harvest losses, lack of appropriate storage and transportation facilities and infrastructure. The processing of fruits not only adds value to this perishable produce but in turn generates employment and improves income levels. This is one of the few studies reviewed her, immediately relevant to the present investigation.

S. Mahendm Dev and N. Chandra Sekhar Rao (2004), The authors analyse the opportunities and challenges in processing of rice, fruits and vegetables, oil seeds and live stock products. The objectives of the study were to assess the working of contacts between processors and farmers in Andhra Pradesh. The study concluded that the policy recommendations under five broad headings- institutional taxes and subsidies research and training, infrastructure and other suggestions for the development of fruit processing units in Andhra Pradesh.

#### STATEMENT OF THE PROBLEM

Review of the literature reveals that a majority of the studies review concentrate on the technical aspects of fruit processing, input-output matrices, etc. A few of the studies which focus on financial analysis select only one institution either at the village or district level or State level. In that sense, their studies are rather narrow and limited. No attempt has been made to compare more than one Fruit Processing unit, in this regard. No attempt either appears to have been made to analyse/compare the performance and problems of the many fruit processing units. Moreover, the operational efficiency is the critical aspect in the success or failure of business.

#### **NEED FOR THE STUDY**

The working of Fruit Processing Units in Chittoor district is found to be unsatisfactory and has failed to produce the expected results, defeating the confidence reposed by planners, administrators and farmers in this sector. The Units in Chittoor District have failed to meet the demand for its products within and outside the state and thus have caused a great loss to the state revenue. The question -"Why the fruit processing industries in Chittoor District have been unable to fulfill the expectation" has remained unanswered. Therefore, the present undertaking takes into consideration the past and present performance of the various fruit processing units in Chittoor district and the problems they have been encountering. It also considers the possible strategy and plan of action that may be adopted to develop the fruit processing industry and better its performance.

#### **OBJECTIVES OF THE STUDY**

The following objectives are set for the present study:

- > to Probe into the various problems encountered by the Fruit Processing Units and to assess their future prospects in Chittoor District and
- to suggest feasible measures to tone up the existing performance of the Fruit Processing Units in the district.

#### RESEARCH METHODOLOGY

In view of the specific objectives of the present study, it uses both primary and secondary data. It contemplates a two pronged approach. It focuses attention first on the sample of 14 fruit processing units in the district and next on various institutions and departments engaged in this sector, to obtain factual data. Further the study makes use of the published reports of APEDA, WTO, Ministry of Food Processing Industry, DIC and the like.

#### SAMPLE DESIGN

There are 53 fruit processing units in operation in Chittoor district. These units have been classified as per investment criteria of MSMEs Act, 2006. According to this criterion, there exist 40 units in Small Scale, 08 in Medium Scale and 05 in Large Scale. As these units are having mixed results in terms of profitability and viability, 07 units in Small Scale, 03 units in Medium Scale and 04 units in Large Scale were selected purposefully for in-depth study.

#### SCOPE AND LIMITATIONS OF THE STUDY

The present study has certain limitations of which the investigator is fully aware. Adequate data pertaining to the fruit processing industry in Chittoor district was not available in this field had been conducted so far. So, the present study has had to rely more on the data collected from the responding fruit processing units in the district. Unfortunately, only a few units from Chittoor division, Tirupati division and Madanapalh division were willing to respond to the questionnaire after much persuasion and personal request. Hence, the analysis has had to be done on the basis of the available limited information and data.

#### FRUIT PROCESSING INDUSTRY IN CHITTOOR DISTRICT

The Chittoor district is second largest Mango growing region in Andhra Pradesh, The market is very prone to fluctuations both in prices and production. The Fruit Processing industry also faces lot of fluctuations in production and marketing. Although a number of studies have been conducted, quite a large number of seminars and conferences being organized, volumes of information published on the marketing of mango production yet due to wide fluctuations in production and price, most of the studies have not been able to provide time-tested market solutions. Education, levels of development and enterprising abilities of mandiowner-cum-traders shake the market efficiency operations. Some issues are region-specific and area-specific. Mango being a tropical crop it is grown in limited agro climate zone/region. On the other natural conditions, market accessibility, infrastructural and location variations show marked advantages or disadvantages because of the perishable nature of mango produce. In this context, location specific or district level studies focus on the problem more effectively than state or country-wide studies. Though Chittoor district is the second largest mango producing centre in Andhra Pradesh, there is no comprehensive study of the Fruit Processing Industry in Chittoor District. Hence, ATMA and Chittoor District Fruit Processors' Federation have proposed to study and identify the problems faced by Fruit Processing Industry in Chittoor district, and solutions for them.

#### MAJOR BENEFITS AND PROBLEMS OF FRUIT PROCESSING INDUSTRY

The State of Andhra Pradesh ranks Second in the Country in Fruit Production and the Mango Production alone is 31,64,172 M.T.s and the Production of Mango Pulp is about One Lakh Fifty thousand Tons mostly produced in Chittoor District only. There are about 53 Fruit Processing Units functioning in the District and are developed in to a cluster.

90 per cent of the Mango Pulp produced in the District is being Exported mainly to the Gulf countries like Kuwait, Saudi, Dubai etc., and also to the European Countries earning Crores of Rupees as valuable foreign exchange to the country. In addition, the domestic consumption of Pulp as Fruit Juices, Jams etc., has been increasing steadily. The Government gets Crores of Rupees by way of Excise Duty and other taxes. Thus the industry's contribution to the nation's economy is considerable.

#### BENEFITS OF FRUIT PROCESSING INDUSTRY

The farmer is immensely benefited by selling his Mango produce directly to the Factories.

- By avoiding the middle man the farmer gets correct weighments for his product.
- He gets the actual market price for his produce and prompt payment. Thus many produce is becoming a major source of income to the small and marginal farmers, in this District.
- The factories in Chittoor District procure Mangoes not only from the District but also from Kodur, Rajampet and Rayachoti areas in the neighbouring Kadapa District and also from Krishna District. Thus Farmers of other districts in Andhra Pradesh are also benefited.

Apart from the farmers, nearly 20,000 agricultural labourers are working in the Industry during the Season, that too in the summer months, and thus earn their livelihood. Thus the Fruit Processing Industries play an important role in the development of the State and the Country as a whole.

#### PROBLEMS OF FRUIT PROCESSING INDUSTRY

 $The \ Following \ and \ Table \ 1 \ shows \ the \ problems \ faced \ by \ the \ fruit \ processing \ industry \ in \ Chittoor \ district.$ 

TABLE 1: PROBLEMS OF FRUIT PROCESSING INDUSTRY IN CHITTOOR DISTRICT

Sl.No	Problems	No. of Respondents	Percentage
1	Machinery	12	7.90
2	Bank Loan and Interest	14	9.21
3	Asceptic Packing Unit under Common Facility	10	6.58
4	Agricultural Market Cess (AMC)	10	6.58
5	Electricity	09	5.92
6	Supply of Coal	07	4.61
7	Disposal of Mango Waste Products	14	9.21
8	Raw material	14	9.21
9	Water	03	1.97
10	Labour	12	7.90
11	Marketing	10	6.58
12	Malpractices	07	4.61
13	Storage	12	7.90
14	Government Officials	04	2.63
15	Infrastructure Development	14	9.21

Source: Field Study

Note: Figures m parentheses indicate percentage to totals

#### The major problems of the fruit processing units in Chittoor District of Andhra Pradesh are explained hereafter:

#### ► MACHINERY

For 7.9 per cent of the units machinery is a problem. Usually it takes 3 to 6 months to get the machinery after the placement of order to Metal Box India Ltd., Chennai or Rayon's Metal Works, Mumbai. In recent years the cost of machinery has been increasing rapidly. Further, rapid technological changes are making the machinery bought obsolete within a short time. Consequently, the units have to place orders for new machines in frequent intervals. If the units cannot replace the old by new ones, it is difficult for them to survive in the competitive market. He units have to pay high interest charges on medium term loans raised to purchase new machinery, which puts a heavy financial burden on them. The Government must reduce interest rates and direct commercial banks and financial institutions to provide liberal medium term loans for purchasing the latest machinery.

#### BANK LOAN AND INTEREST

All the 53 Units in the District have availed themselves of Loans from Nationalized Banks for the Term Loan and Working Capital. Being a Seasonal Industry, the Fruit Processing Industry works for 60 days only in a year and during the rest of the year, it is kept idle. Fruit Processors' effort to run the Industry throughout the year with other fruits has not been successful due to lack of market facilities and involvement of huge capital. The interest burden on the Industry is heavy.

#### ASCEPTIC PACKING UNIT UNDER COMMON FACILITY

This is also 6.58 per cent of the total problems of the industry. The Asceptic packing unit under Common facility - Funds released by the APEDA (Central Government) was withdrawn as the Project was not grounded-by the Government of Andhra Pradesh. The APEDA had sanctioned a One-Time Grant (75% of the project cost) towards setting up the facility and accordingly an MOU was entered into by the APSTC with the APEDA. An extent of 11 Acres of land was identified at Kalluripalli Village in Chittoor Region and at Renigunta Mandal in Tirupati Region. The Government of Andhra Pradesh directed the Vice-Chairman and Managing Director of A.P. State Trading Corporation to implement the 'Common Aspetic Packing Unit' in Chittoor District.

#### AGRICULTURAL MARKET CESS (AMC)

The processors have the problem of AMC to the extent of 6.58 per cent. In Tamilnadu fruits and vegetables are totally exempted from the AMC. In Karnataka the AMC is not levied on Processed Fruits and Vegetable Products. In Andhra Pradesh 1% AMC is levied on the cost of fruits purchased for processing. It may be noted that in India only 3% of the total fruit and vegetables are processed, where as in other countries like Brazil, Mexico and European countries 70 to 80% of the fruit and vegetable are being processed. The Government of Andhra Pradesh to encourage Food Processing Industry in the State announced Special incentives as per the guidelines and G.O issued under the Food Processing Policy of Andhra Pradesh on 14-11-2003. 'All Food Processing Industries shall be exempted from payment of Market Cess on Procurement of Raw Materials like Mangos for the Industry. But the policy has not been implemented so far by the Marketing Department.

#### ELECTRICITY

Most of the Fruit Processing Industries have below 75 HP connecting Load and come under category III A. Due to modernization of the industry to improve quality, strict sanitation and hygiene and compulsory provision of Effluent Treatment Plant, the power requirement of the industry has naturally increased considerably, is more and some items going beyond 75 HP III A Category thereby the Electricity Authorities demanding to Fruit Processing Industrialist to join III B Category. As per the terms and conditions of category III B the entrepreneur has to pay Rs 2,000/- per HP as Security and development charges and install his own Transformer costing Rs. One Lakh and also metering cost of Rs 1,40,0000. As the Fruit Processing Units work only for seasonal three months in a year, they are unable to bear the huge amounts under this category. The industry is already facing financial crisis and is crippled due to lack of funds and additional expenditure on account of power (category to III B) will definitely affect the industry adversely (5.92 per cent in the total problems faced by industry). So, the Government would do well to instruct the authorities of AP TRANSCO to regularize the Fruit Processing Units additional load without insisting that they purchase Transformers and not to insist metering costs.

#### SUPPLY OF COAL

Each Processing Unit requires 180 M.T.s of Coal for seasonal Mango Processing. During the previous years the District Industries Centre recommended to the Singareni Collieries Co. Ltd., A.P. to supply coal at reasonable price to the fruit processing industry in the district. But during the year 2006-2007 the Sanction or Recommendation was entrusted to three departments viz. District Industries Centre, Commercial Tax Department and Ned Cap and as a result a number of units could get coal permit for the season of 2006. Due to this involvement of three departments the concept totally failed and the canners suffered heavy financial loss as they had to Purchase coal at higher rates from other States. 4.61 per cent of this problem is not negligible.

#### > DISPOSAL OF MANGO WASTE PRODUCTS

Among the problems of the industry disposed of waste looms large (9.21 per cent). During the process of fruits 50% of the quantity comes out as Mango waste in the form of Mango seed, Mango peel, fiber and Boiler cinder waste. To dispose of this waste at the Factory premises has become very problematic, the wastes indisposed creates quality and hygienic problems. So, the government would help theindustries by allotting them 2 to 3 acres of waste land per unit in the neighbouring areas at Government Cost or on Lease Basis also, so that there will not be any pollution or Public Health Problems.

#### RAW MATERIAL

Like the precious one this is also a major problem (9.21 per cent). In pulp production mangoes, sugar, chemicals and tin plates are the main inputs. Mangos Mango fruits are purchased from mango mandi merchants in the District. The Mandi merchants purchase fruits from farmers at low prices and sell them to the Fruit Processing Units at high prices. They also appropriate 10 per cent of the sale proceeds accruing to the farmers as commission. Thus the mandi merchants have been exploiting the farmers and the Fruit Processing Units. To avoid such exploitation the Processing Units themselves collectively could start a central purchase organization and purchase fruits directly from farmers at reasonable prices, to mutual advantage.

#### > CHEMICALS

The chemical used in Fruit Processing is citric acid. The Processing Units find it difficult to get sufficient citric acid which is in short supply. But it is the most important chemical in the manufacturing of pulp. One tonne of production requires 0.7 kg to 1.25 kg of citric acid depending upon the acid content of the pulp. The quality and durability of pulp depends upon the balance of acid and sucrose content. Citric acid and sugar are used in the pulp production to establish the required balance. Due to insufficient supply of citric acid, there is keen competition for the acid among the units resulting in price escalation and black marketing. The market price of citric acidisRs.85. perkg, but in the open market it varies from Rs. 90 to 100.

#### SUGAR

The sucrose content in the pulp should be in the range of 16.5 per cent to 18.5 per cent. Usually sugar is used when fruits with less sweetness are used. Local varieties of fruits being more sweet require less or no sugar. But the fruits purchased from other districts being less sweet require the addition of sugar. The units have to purchase sugar in open market at high prices. In order to help the Processing Units, it is better if the government supplies sugar at controlled prices.

#### TIN PLATES

Tins Plates are used for packing pulp. Specially coated tin plates are necessary for making pulp-packing tins and are imported from Taiwan and the USA, through government canalizing agencies. The units have to place indent for tin plates with these agencies. These agencies take nearly one year to supply them after receipt of the indent. The units can also purchase from private agencies like Metal Bos Company, Poshia Ltd., etc., Heavy customs duties are imposed on the import of tin plates. The government of India exempts import duty on the tin plates used for export market. The units can claim refund of import duty on the quantity of tin plates used for making tins for packing pulp exported to foreign market. It is a cumbersome process to prepare different accounts and claim refund. Sometimes the units entrust the work of collecting the refund amount to the export houses. But the export houses sometimes do not passing on the refund amount collected from the government to the units concerned.

#### ➤ WATER

Water does not appear to be so much of a worrying problem for the units as the other, its low percentage (1.97) among their problems indicates it. Sufficient underground water is available in the district. Only three units are facing this problem, and have made arrangements with neighbouring farmers to supply the required amount of water through a payment of Rs. 6,000 per annum.

#### LABOUR

Labour is also a serious problem of the industry (it amounts to 7.90 per cent of the total problems). The seasonal nature of the fruit processing industry makes it necessary to employ workers on a temporary basis. To attract temporary workers, the processing units have to offer slightly higher wages than the existing agricultural wages in the area. That is, wages paid by the processing units should be higher than their opportunity wages in agriculture. Further, the processing season also coincides with the busy agricultural season in the district. Hence, fruit processing units in the different region in the district face shortage in labour supply and have to offer slightly higher wages to attract labour. With regard to skilled workers, they are employed temporarily on monthly basis. A small number of skilled workers are employed on a permanent basis for maintaining the machinery and to undertake marketing and accounting activities.

#### MARKETING

Marketing is a major problem confronting the processing units (6.58 per cent of the total problems of the industry). Gradually the export market is dwindling in spite of incentives offered for exports. On tins used for packing pulp for export no import duty is imposed. Further the market price of pulp in the foreign market is higher. Hence, exporting pulp rather than marketing domestically is more profitable. But unfortunately the demand for pulp in the foreign market is declining. The processing units are exporting pulp to the Gulf Countries. But due to the recent decline in Mango Pulp prices, pulp purchasing orders from the Gulf Countries are declining. In addition, the export houses order other fruit products like jams and jellies along with pulp. Due to the decline in foreign demand many units which failed to secure adequate purchase orders from export houses are compelled to work below their installed capacity. As a result some units have closed down their operations completely. TTie Export market depends upon advertisement. Hence it is necessary to popularize pulp products in foreign countries. TTiis requires huge sums of money. TTie Processing Units being small and scattered are not in a position to undertake advertisements in foreign countries, either individually or collectively as a consortium. So, the government should undertake the responsibility of finding an export market for fruit processing products. And at the same time the units should undertake the responsibility of reaching more and more consumers in the international market. They should forge new marketing techniques like packing pulp in small polythene packets or in bottles to suit the purse of small consumers.

#### MALPRACTICES

Marketability of a product depends upon its quality and price. Mango pulp being a food product, utmost care should be taken in maintaining the quality. The quality of pulp depends upon the purity and cleanliness of fruits and use of scientifically required quantities of chemical preservatives in the preparation of the pulp. Clean and good mango fruits should be used for pulp preparation. At the time of slicing fruits spoiled and damaged fruits have to be discarded to preserve the quality of the pulp. But in some processing units of semi-damaged or spoiled fruits are mixed up with good ones, to economies the consumption of sugar and to increase the volume of pulp output. The spoiled fruits being well riped and sweet, the pulp prepared would contain the necessary sucrose content minimizing the use of sugar. But the pulp thus prepared would not only be of bad quality but also may not last long. This problem is not negligible and has to be resolved.

#### > INFRASTRUCTURE DEVELOPMENT AND MODERNIZATION BY UP-GRADING TECHNOLOGY IN MANGO FRUIT PROCESSING INDUSTRY

This is a very important problem of the processing industry, its percentage score 9.21. To achieve the target of high Productivity and hygiene Quality Products of assured Marketability in the International Competition it is absolutely necessary that the industry given special attention to infrastructure development and up grade from time to time its technology. But both require considerable investment. The units in Chittoor district work for 90 days only from May to July during the Mango Season. And no other Fruits are available to process. The district is also prone to famines therefore the survival of the units and their continue of existence tend to be precarious if the units are hit the Mango Farming community which supplies the raw material and thousands of Skilled and Unskilled labourers who depend on the industry suffer in consequence. If the industry prospers, Government of India would get huge Amounts of Foreign Exchange through Exports. Among the Cluster of processing industry in the district there are nearly 10 Units which are Large-Scale Industries capable of heavy investment, have Aseptic packaging facility and can export their products on their own. The remaining 43 Units are Small-Scale and Medium-Scale Established from the year 1983 onwards, and have very old conventional Mango Pulp Processing Equipment. With the old and outdated Machines it is very difficult to achieve large scale productivity and hygienic Quality products. Now all the 40 units are surviving doing job work for Merchant Exporters and Aseptic packaging Exporters. Most of them are not able to invest huge Amounts on Infrastructure development and Modernization of Technology. At present the 25% Subsidy Assistance given by the government is not adequate for the Investment of Rs.70 Lakh per Unit for up gradation. The fruit processors request the powers that be to grant 50% Subsidy on the present Investment of Rs.70 Lakh per Unit as a Special package under the AEZ Cluster Development.

#### PROSPECTS OF FRUIT PROCESSING INDUSTRY IN CHITTOOR DISTRICT

As pointed out several firms, Chittoor district is one of the few major mango growing districts in the entire State. There is immense scope for establishing more units in the district in the years to come, as there are some real advantages. By the fruit processing industry in the district is not free from problems as already noted. To recall thems: lack of working capital, seasonality of the production, highly seasonal operations of the units, inadequate effort to enhance product range and explore domestic markets, lack of cost optimization effort and the like. Therefore, it is necessary to probe further in to the various problems and visualize future prospects of the industry in the district.

The following factors are favourable to attract entrepreneurs for establishing fruit processing units.

- Existence of a fairly mature and developed fruit processing cluster, in Chittoor district comprising 53 enterprises, predominantly SMEs, engaged in processing tropical fruits and catering to both domestic and export markets.
- Easy access to a very large and diverse raw materials base spreading across Chittoor, Kadapa Anantapur and Nellore districts of Andhra Pradesh. All these districts are contiguous, and a variety of tropical fruits (Mango, Papaya, Guava, Pomegranate, Lemon, Banana, Water Melon), vegetables (Tomato, Beans, Okra, Brinjal), tamarind and poultry eggs are available in different seasons within a distance ranging from 5-200 km. Kolar district of Karnataka and North Arcot, Krishnagiri and Dharmapuri districts of Tamilnadu have similar range of products which can be processed.
- Presence of a large number of service provider's viz. raw materials suppliers, marketing firms, logistics providers and skilled labour.
- Proximity to major consumption markets viz., Bengaluru (154km.), Chennai (147 km.), and Tirupathi (100 km.) For various end products.
- Proximity to sea ports at Chennai and Krishnapatnam, international airports at Chennai and Bangalore facilitating export of finished products and import of inputs and capital goods.
- Encouraging state and central Government policies on fruit processing industries.
- Incentives offered by Government in terms of minimum demand charges for electric power, market cess, duty draw back etc., for fruit processing enterprises set up in Chittoor district under Agri Export Zone (AEZ) and other schemes.

#### **FINDINGS OF THE STUDY**

Regarding the organization of the fruit processing units in Chittoor District majority of them are under the private sector. It means that the private sector plays an important role in the development of the fruit processing industry in the district.

- Non availability of suitable raw materials in terms of size, colour, texture etc., lack of awareness about the processable varieties, low yield and poor quality of raw materials are the main causes for the low productivity of the units.
- > Packing materials are not easily and steadily available. One has to get them from Chennai and Mumbai markets. The cost of the packaging material therefore is also very high.
- Marketing efforts are not well-organized by Chittoor district fruit processors to counter the competiton from well-established national brands, such as Kissan, Bikaji and Rallies who maintain international standard quality.

Most of the units still follow the traditional method of marketing and so they do not try to take into account the customer's desires and needs.

#### **SUGGESTIONS**

The following suggestions have been made for solving some of the processing problems of the fruit processing and for bettering the units performance to enable them to contributing more significantly to India's economy.

- Citric acid is the main chemical used in pulp production which is in short supply. There is prevalence of black marketing. Scarcity and high price is resulting in improper use of citric acid affecting the quality of pulp. Therefore, government should ensure adequate supply of citric acid at reasonable prices to the processing units. Further, proper supervision and control should be exercised in maintaining the quality of pulp. Any defect in the quality of pulp production has to be dealt with severely.
- Sugar is purchased in the open market by the units at a high price. Therefore they use sugar inadequately in pulp production so save expenditure. This result in low levels of sucrose content in the pulp. To avoid this defect it is better to supply sugar at controlled rates to the processing units.
- High cost of tin plates is inevitably increasing packaging expenses. There is an urgent need to reduce the packaging and marketing expenses in order to reduce the price of pulp to make it available within the reach of common man.
- At present the units are working for 90 days only from May to July Mango season. And no other fruits are available to process further for various reason during the other days of the year. The processing units are providing huge employment for thousands of skill and unskilled workers. By proper utilization of fruits in the district and importing fruits from the neighbouring district, the units can prolong their production season to 120 days. This will reduce the production costs, increase employment opportunities to labourers and improve the profitability of the units.

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